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D5522-041
Job Sheet 204506



Part No: D5522-041

Job Qty: 1 pcs

Part Name: Oil Drain Valve Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/19

Job Tracking No:

Due Date: 12/17/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5522 REV:C IPP rev:A RQ 17.04.12 Verified by: DD IPP REV:B 17.05.12 AS PER DWG REV.A DD
VERF:JFS IPP REV:C 17.09.19 AS PER DWG REV.C DD VERF:JFS IPP REV:D 17.11.17 MODIFY
PROCESS AND BOM AS PER INTUITIVE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Small Fab - 1	1 pcs	12/17/19		0.00	1.19	Small Fab - 1		DAS 58 9-89 DEC 17 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
150	QC 5	1 pcs	12/17/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 DEC 12 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
160	Packaging 3-1 - Stock - B4B	1 pcs	12/17/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

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				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	1 pcs	12/17/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21

Part Op 140 - ***BEFORE ASSEMBLY VERIFY IF THE PART IS CLEAN INSIDE*** Assemble D5522-041 as per Dwg D5522, Descriptions: note 8-9-10,11,12.*** 1- INSTALL D5527-1 AS PER DWG WITH PERMATEX THREAD SEALANT. TORQUE AS PER DWG NOTE 8. BATCH: M13183 VERIFY TORQUE BY: *****BEFORE INSTALLING AN814-4J PLUG AND D5530-1 FITTING REMOVE ORINGS (SCRAP THEM) AND REPLACE THEM WITH M83248/1-012 PACKING***** 2- INSTALL AN814-4J PLUG, D5370-1 AND D5530-1 FITTING AS PER DWG WITH OIL LUB 2380. TORQUE AS PER DWG NOTE 9. 2380 BATCH: M13183 VERIFY TORQUE BY: 3- LOCKWIRE AS PER DWG, SEE NOTE 10. 4- ATTACH VALVE CAP WITH LANDYARD AS PER DWG NOTE 11. (PICK CBL460 AND CBL1240 MANUFACTURE LANDYARD AS PER D2690 DWG)

150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN814-4JL	Plug	ST326 1 Ea (1 ea)	140-Small Fab - 1	3192501
CBL-1240	Cable	GALLS 1 ft (1 ea)	140-Small Fab - 1	3198626
CBL-460	Loop Sleeve	GACOS 4 Ea (4 ea)	140-Small Fab - 1	3187877
D5522-1	Oil Drain Valve Mount	ST166 1 pcs (1 ea)	140-Small Fab - 1	3211028
D5527-1	Oil Drain Valve	ST167 2 pcs (2 ea)	140-Small Fab - 1	3145375
D5530-1	37° Flared Tube Fitting	ST167 1 pcs (1 ea)	140-Small Fab - 1	3195331
D5532-041	Valve Cap Assembly	2 pcs (2 ea)	140-Small Fab - 1	3235731
M83248/1-012	Packing	2 pcs (2 ea)	140-Small Fab - 1	3027818
AS3208-06	Packing	ST556 1 Ea (1 ea)	140-Small Fab - 1	3006249
D5370-1	Fitting	ST151 1 pcs (1 ea)	140-Small Fab - 1	3148207

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
140-Small Fab - 1	AN814-4JL	1	19	0
	AS3208-06	1	106	0
	CBL-1240	1	462	0
	CBL-460	4	295	0
	D5370-1	1	36	0
	D5522-1	1	12	0
	D5527-1	2	17	0
	D5530-1	1	17	0
	D5532-041	2	23	0
	M83248/1-012	2	34	0
Part Specifications				
Specifications could not be found.				

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Container No: S240195



Part: D5522-041

Job No: 204506

Serial No/Batch: S240195

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/12/19